



“Our strength is in our formulations”

TECHNICAL BULLETIN:

CLS 9420

PRODUCT DESCRIPTION: A SINGLE COMPONENT, STRUCTURAL ADHESIVE. THIS COMPOUND GELS QUICKLY AT ELEVATED TEMPERATURES WITH EXCELLENT ADHESION TO MOST SUBSTRATES.

SALES SPECIFICATION:

CLS 9420

COLOUR
VISCOSITY (NOTE 1)
SPECIFIC GRAVITY
SHELF LIFE

TAN
50,000-100,000 CPS
1.45 +/-0.03 GM/CM³
3 MONTHS

HANDLING:

GEL TIME (NOTE 4) (0.5 GMS)

2.5-4.0 MINUTES @ 125°C

PEAK EXOTHERM (CAUTION)

HAZARDOUS EXOTHERM WILL OCCUR IF MASSES OVER 50 GMS AND THICKNESS OVER 1/2 INCH ARE CURED

CURE SCHEDULE (NOTE 3)

30-60 MINUTES AT 125°C OR 15 MINUTES @ 150°C

CURED PROPERTIES: (NOT INTENDED FOR PREPARATION OF SPECIFICATIONS).

COLOUR
SHORE HARDNESS
LAP SHEAR STRENGTH

TAN
87-84D
2000 psi

NOTES:

- 1) If a filled resin, settling may occur during transportation or storage. Fillers must be remixed before use.
- 2) The mix ratio must be within $\pm 2\%$ of the stated value and thorough mixing is required to avoid degraded properties.
- 3) Other cure schedules may yield satisfactory results however; these should be determined by the customer for his given application.
- 4) Unless otherwise specified, all measurements are taken at 22°C.
- 5) These products may trigger allergic reactions in some individuals. Prevent contact with skin; wash with plenty of soap and water if contact occurs and **Read the Material Safety Data Sheet** before using the materials. **Do Not Breathe Vapours** provide good ventilation and exercise good housekeeping at the work area.
- 6) The values indicated under “**Electrical Characteristics**” may be based on supplier data for products with similar compositions. They are provided only as a guide and the recipient must test each material to determine its suitability for the intended application.
- 7) The “**Guide to Operating Temperature**” is based on our experience with materials of similar chemistry and/or thermal index. The ultimate suitability of a product for a particular operating temperature is application dependent and **may change according to the demands placed upon it in service.**

IMPORTANT

THE INFORMATION IN THIS BULLETIN IS BASED ON DATA OBTAINED BY OUR OWN RESEARCH AND IS CONSIDERED ACCURATE. ALL INFORMATION SUPPLIED BY CROSSLINK IS FURNISHED UPON THE EXPRESS CONDITION THAT THE PERSON RECEIVING THE PRODUCT SHALL MAKE HIS OWN ASSESSMENTS TO DETERMINE ITS SUITABILITY FOR HIS PARTICULAR PURPOSE. NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING SUCH INFORMATION, OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF; THAT ANY PRODUCT SHALL BE MERCHANTABLE OR FIT FOR ANY PARTICULAR PURPOSE; OR THAT THE USE OF SUCH OTHER INFORMATION OR PRODUCT WILL NOT INFRINGE ANY PATENT.

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