



CROSSLINK TECHNOLOGY INC.
 FORMULATED EPOXIES, URETHANES • CUSTOM CAST ELECTRICAL PARTS



“Our strength is in our formulations”

TECHNICAL BULLETIN:

CLR 1185 / CLH 6372

PRODUCT DESCRIPTION:

A two component, room temperature cure, impact resistant adhesive.

HANDLING INFORMATION:

MIX RATIO BY WEIGHT:	100 : 25
MIXED VISCOSITY:	400 – 700 cps at 70°F
POT LIFE (150 gm MASS):	40 minutes
GEL TIME (150 gm MASS):	60 minutes
CURE SCHEDULE:	7 days @ RT or 4 Hrs @ 60°C
COLOR:	White
SHORE HARDNESS:	87 D

IMPORTANT

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